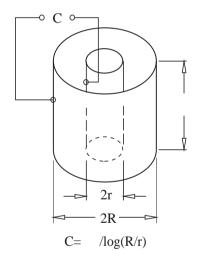
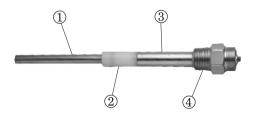
#### **PRINCIPLE**

The Capacitance Level Sensor measuring principle is base on the "capacitance effects", when this level sensor is set on a silo, it will be formed a condenser between the detector electrode and the silo wall. The capacitance of this condenser varies proportional to the change of material specific inductivity (DK value) of the material stored in the silo, when the more material substances increased in the silo, the more capacitance value added simultaneously, then it will let his interior circuit 's resonant signal to create a bigger amplitude, and such a signal amplitude become more or less than factory default threshold value, the relay device will be energized.

when the sensor probe is not covered, the dielectric constant =1 ( air environment is usually = 1), when the detected probe is covered by substance material, and the changes of its capacitance will be increased and dectected, whereby the liquid or powdery level is detected.



#### CONSTRUCTION



Probe : SUS304 or SUS316
 Insulation : UPE or PTFE

3. Grounding Sleeve: SUS304 or SUS316

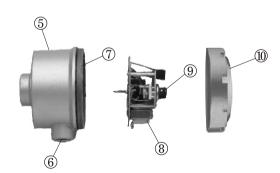
4. Connection: SUS304 or SUS316

1"PT (default) or 3/4"PT(option)

#### FEATURES AND APPLICATIONS

Because the Capacitance Level Switch has no moving parts inside the device, it will not be affected by friction. It is suitable for powder or liquid application easy to install. The customer can choose the types for his requirements.

- 1. Standard Type (SA110 & SA111 A/B/C) Suitable for general use.
- Hi-Temp Type (SA120 & SA128 A/B/C)
   Suitable for high temperature environment.
- Anti-Corrosion Type (SA130 & SA132 A/B/C)
   Suitable for corrosive environment.
- Remote Probe Type (SA140 A/B/C)
   For use with vibrator equipped with tank.
- Wire-Probe Type (SA150 A/B/C)Suitable for silo or deeper tank.
- Plate-Probe Type (SA160 A/B/C)
   Suitable for granules and at lower position of tank side
- 7. Explosion-Proof Type (SA270 ~ SA279) Ex dia II C T4~T6, DIP A21 T<sub>A</sub>,T3~T6
- Explosion-Proof Type (SA370 ~ SA378)
   Ex ia IIC T3~T6
   Equipped with SA-75U signal conditioner can be used in hazardous areas.
- Anti-Static Type (SA180 & SA181 A/B/C)
   Suitable for electrostatic environment
   (It won't be damaged by the electrostatic discharge)



5. Housing : ADC-12 Aluminum IP656. Conduit opening : 1/2"PF or 3/4"PF

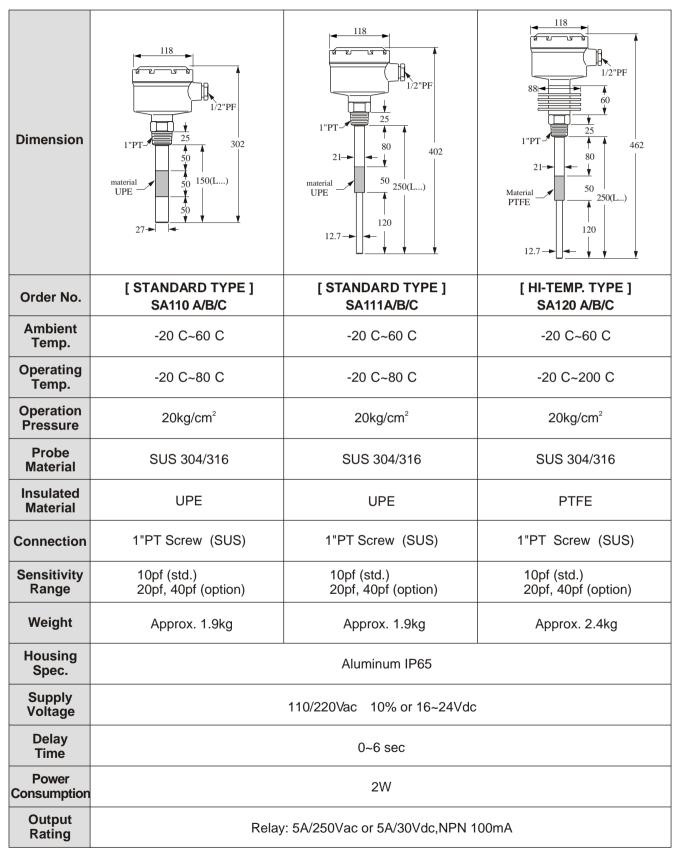
7. O-RING: NBR

8. PC board: A, B, C, D Type

9. Sensitivity adjustment: 10pf (std.), 20pf, 40pf

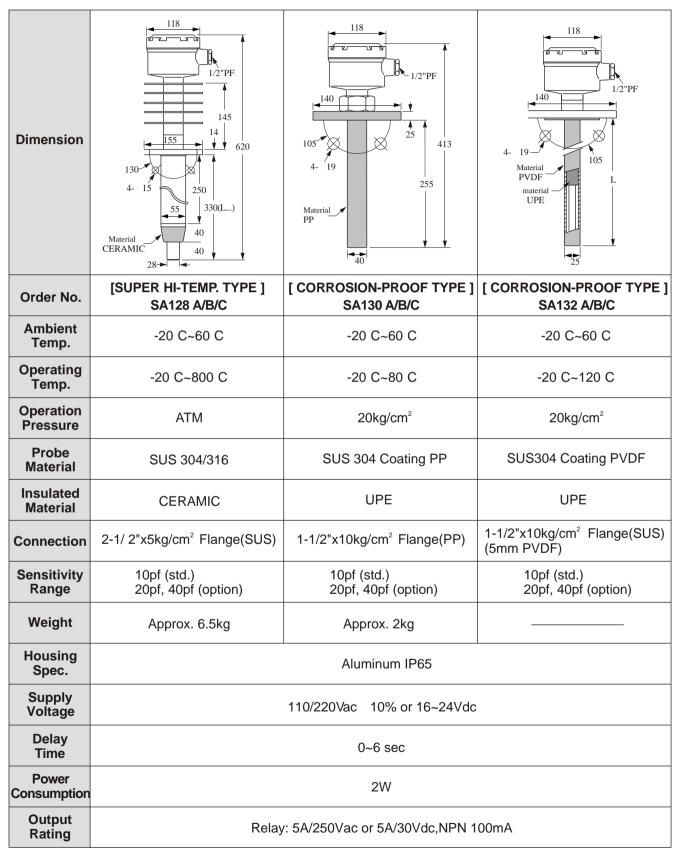
10.Cover: ADC-12 Aluminum



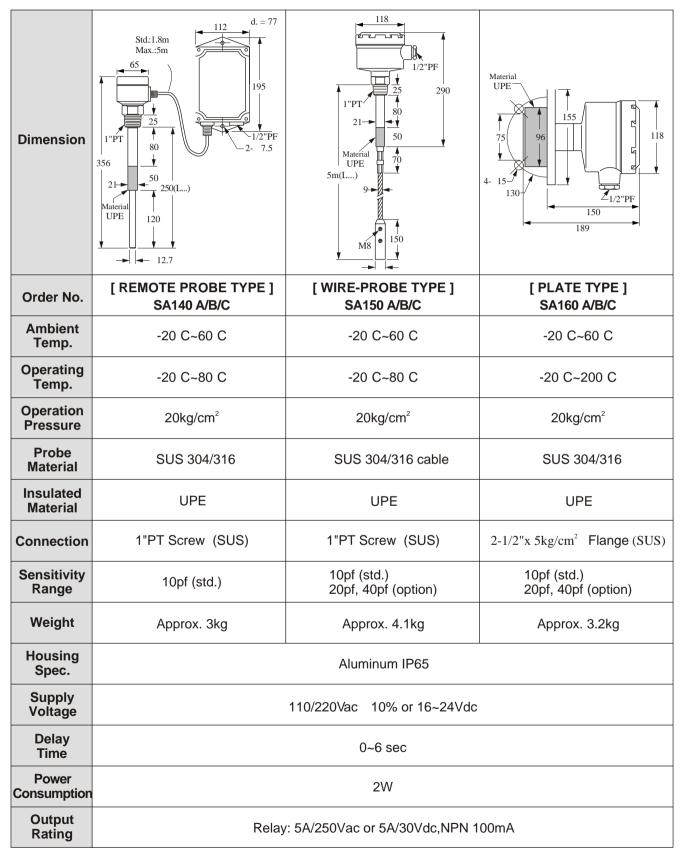






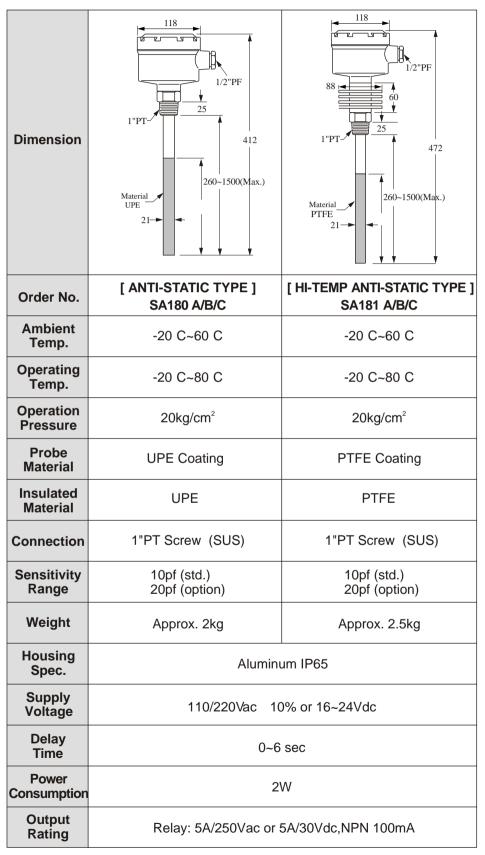














# **EXPLOSION PROOF TYPE**

Dimension	1/2"NPT 108 108 108 109 109 109 109 109 109 109 109 109 109	1/2"NPT 108 108 108 25 1"PT 80 402 12.7 120 12.7	113 108 108 888 60 60 462 21 462 80 250(L)  Material PTFE 120 120 12.7 - 120 120 12.7 - 120 120 120 12.7 - 120 120 120 12.7 - 120 120 12.7 - 120 120 12.7 - 120 120 12.7 - 120 120 12.7 - 120 120 12.7 - 120 120 12.7 - 120 120 12.7 - 120 120 12.7 - 120 120 12.7 - 120 120 12.7 - 120 120 12.7 - 120 120 12.7 - 120 120 12.7 - 120 120 12.7 - 120 120 120 120 120 120 120 120 120 120
Order No.	[ STANDARD TYPE ] SA270	[ STANDARD TYPE ] SA271	[ HI-TEMP. TYPE ] SA272
Ambient Temp.	-20 C~60 C	-20 C~60 C	-20 C~60 C
Operating Temp.	-20 C~80 C	-20 C~80 C	-20 C~200 C
Operation Pressure	20kg/cm <sup>2</sup>	20kg/cm <sup>2</sup>	20kg/cm²
Probe Material	SUS 304/316	SUS 304/316	SUS 304/316
Insulated Material	PTFE or UPE	UPE	PTFE
Connection	1"PT Screw (SUS)	1"PT Screw (SUS)	1"PT Screw (SUS)
Sensitivity Range	10pf (std.) 20pf, 40pf (option)	10pf (std.) 20pf, 40pf (option)	10pf (std.) 20pf, 40pf (option)
Weight	Approx. 1.9kg	Approx. 2.4kg	Approx. 4.1kg
Housing Spec.	Aluminum IP65		
Supply Voltage	110/220Vac 10% or 16~24Vdc		
Enclosure Protection	Ex dia II C T4~T6, DIP A21 T <sub>A</sub> , T3~T6		
Power Consumption	2W		
Output Rating	Relay: 5A/250Vac or 5A/30Vdc,NPN 100mA		





# **EXPLOSION PROOF TYPE**

Dimension	1/2"NPT 108 108 109 109 108 108 109 109 108 108 109 109 109 109 109 109 109 109 109 109	1/2"NPT 108 108 14-19 105 PVDF Material UPE 25	1/2"NPT 108 108 108 108 108 108 108 108 108 108
Order No.	[ CORROSION-PROOF TYPE ] SA273	[ CORROSION-PROOF TYPE ] SA274	[ WIRE-PROBE TYPE ] SA275
Ambient Temp.	-20 C~60 C	-20 C~60 C	-20 C~60 C
Operating Temp.	-20 C~80 C	-20 C~120 C	-20 C~80 C
Operation Pressure	ATM	20kg/cm <sup>2</sup>	20kg/cm <sup>2</sup>
Probe Material	SUS 304/316(PP Coating)	SUS 304/316	SUS 304/316 Cable
Insulated Material	PTFE or UPE	PTFE	PTFE
Connection	1-1/2"x10kg/cm² (PP)	1-1/2"x10kg/cm² (SUS)	1"PT Screw (SUS)
Sensitivity Range	10pf (std.) 20pf, 40pf (option)	10pf (std.) 20pf, 40pf (option)	10pf (std.) 20pf, 40pf (option)
Weight	Approx. 1.9kg		Approx. 4.1kg
Housing Spec.	Aluminum IP65		
Supply Voltage	110/220Vac 10% or 16~24Vdc		
Enclosure Protection	Ex dia II C T4~T6, DIP A21 T <sub>A</sub> , T3~T6		
Power Consumption	2W		
Output Rating	Relay: 5A/250Vac or 5A/30Vdc,NPN 100mA		



# **EXPLOSION PROOF TYPE**

Dimension	Material UPE 1/2"NPT 155 113 113 113 150 150 189	113—108 108 108 108 108 108 108 108 108 108	1/2"NPT 108 108 108 108 108 108 108 108 108 108
Order No.	[ PLATE TYPE ] SA276	[ HI-TEMP ANTI-STATIC TYPE ] SA277	[ ANTI-STATIC TYPE] SA278
Ambient Temp.	-20 C~60 C	-20 C~60 C	-20 C~60 C
Operating Temp.	-20 C~80 C	-20 C~200 C	-20 C~80 C
Operation Pressure	20kg/cm <sup>2</sup>	20kg/cm²	20kg/cm²
Probe Material	SUS 304/316	PTFE or UPE Coating	PTFE or UPE Coating
Insulated Material	PTFE or UPE	PTFE or UPE	PTFE or UPE
Connection	2-1/2"x 5kg/cm <sup>2</sup> Flange (SUS)	1"PT Screw (SUS)	1"PT Screw (SUS)
Sensitivity Range	10pf (std.) 20pf, 40pf (option)	10pf (std.) 20pf, 40pf (option)	10pf (std.) 20pf (option)
Weight	Approx. 3.2kg	Approx. 3.1kg	Approx. 2kg
Housing Spec.	Aluminum IP65		
Supply Voltage	110/220Vac 10% or 16~24Vdc		
Enclosure Protection	Ex dia II C T4~T6, DIP A21 T <sub>A</sub> , T3~T6		
Power Consumption	2W		
Output Rating	Relay: 5A/250Vac or 5A/30Vdc,NPN 100mA		

# **INTRINSICALLY SAFE EXPLOSION PROOF TYPE**

Dimension	1/2"NPT 108 108 108 109 109 109 109 109 109 109 109 109 109	1/2"NPT 108 108 108 108 108 108 108 108 108 119T 108 108 119T 119T 1108 1108 1108 1108 1108 1108 1108 110	1/2"NPT 108 108 108 108 108 109 109 109 109 109 109 109 109 109 109
Order No.	[ STANDARD TYPE ] SA370 (WITH SA-75U)	[ STANDARD TYPE ] SA371 (WITH SA-75U)	[ HI-TEMP. TYPE ] SA372 (WITH SA-75U)
Ambient Temp.	-20 C~60 C	-20 C~60 C	-20 C~60 C
Operating Temp.	-20 C~80 C	-20 C~80 C	-20 C~200 C
Operation Pressure	20kg/cm <sup>2</sup>	20kg/cm <sup>2</sup>	20kg/cm²
Probe Material	SUS 304/316	SUS 304/316	SUS 304/316
Insulated Material	PTFE or UPE	PTFE	PTFE
Connection	1"PT Screw (SUS)	1"PT Screw (SUS)	1"PT Screw (SUS)
Sensitivity Range	10pf (std.) 20pf, 40pf (option)	10pf (std.) 20pf, 40pf (option)	10pf (std.) 20pf, 40pf (option)
Weight	Approx. 1.9kg	Approx. 2.4kg	Approx. 2.4kg
Housing Spec.	Aluminum IP65		
Supply Voltage	16~24Vdc		
Enclosure Protection	Ex ia IIC T3~T6		
Power Consumption	2W		
Output Rating	NPN 100mA		

# **INTRINSICALLY SAFE EXPLOSION PROOF TYPE**

Dimension	1/2"NPT 108 108 109 109 108 108 108 108 108 108 108 109 108 108 108 108 108 108 108 108 108 108	1/2"NPT 108  1/2"NPT 108  108  140  109  Material PVDF L UPE 25	1/2"NPT 108 108 25 290 Material 70 3m(L) 9 150 M8 150
Order No.	[ CORROSION-PROOF TYPE ] SA373 (WITH SA-75U)	[ CORROSION-PROOF TYPE ] SA374 (WITH SA-75U)	[ WIRE-PROBE TYPE ] SA375 (WITH SA-75U)
Ambient Temp.	-20 C~60 C	-20 C~60 C	-20 C~60 C
Operating Temp.	-20 C~80 C	-20 C~120 C	-20 C~80 C
Operation Pressure	ATM	20kg/cm <sup>2</sup>	20kg/cm²
Probe Material	SUS 304/316(PP Coating)	SUS 304/316	SUS 304/316 Cable
Insulated Material	PTFE or UPE	PTFE	PTFE
Connection	1-1/2"x10kg/cm² (PP)	1-1/2"x10kg/cm² (SUS)	1"PT Screw (SUS)
Sensitivity Range	10pf (std.) 20pf, 40pf (option)	10pf (std.) 20pf, 40pf (option)	10pf (std.) 20pf, 40pf (option)
Weight	Approx. 1.9kg		Approx. 4.1kg
Housing Spec.	Aluminum IP65		
Supply Voltage	16~24Vdc		
Delay Time	Ex ia IIC T3~T6		
Power Consumption	2W		
Output Rating	NPN 100mA		

# **INTRINSICALLY SAFE EXPLOSION PROOF TYPE**

Dimension	Material UPE 1/2"NPT 155 130 113 113 113 150 189	1/2"NPT 108 108 108 108 108 25 1"PT 472 472 Material PTFE Max.180	1/2"NPT 108 108 25 1"PT 412 260~1500(Max.) Material PTFE 21
Order No.	[ PLATE TYPE ] SA376 (WITH SA-75U)	[ HI-TEMP ANTI-STATIC TYPE ] SA377 (WITH SA-75U)	[ ANTI-STATIC TYPE] SA378 (WITH SA-75U)
Ambient Temp.	-20 C~60 C	-20 C~60 C	-20 C~60 C
Operating Temp.	-20 C~80 C	-20 C~200 C	-20 C~80 C
Operation Pressure	20kg/cm²	20kg/cm²	20kg/cm²
Probe Material	SUS 304/316	PTFE or UPE Coating	PTFE or UPE Coating
Insulated Material	PTFE or UPE	PTFE or UPE	PTFE or UPE
Connection	2-1/2"x 5kg/cm² Flange (SUS)	1"PT Screw (SUS)	1"PT Screw (SUS)
Sensitivity Range	10pf (std.) 20pf, 40pf (option)	10pf (std.) 20pf, 40pf (option)	10pf (std.) 20pf (option)
Weight	Approx. 3.2kg	Approx. 3.1kg	Approx. 2kg
Housing Spec.	Aluminum IP65		
Supply Voltage	16~24Vdc		
Delay Time	Ex ia IIC T3~T6		
Power Consumption	2W		
Output Rating	NPN 100mA		

## **SA-75U INTRINSIC SAFE SIGNAL CONDITIONER**

SA-75U Zener barriers inside provide intrinsic safety to SA17 D type level sensor. The unit works via a current-limiting feature which protects the device from damage by emission of sparks.

1. Supply voltage: 110 / 220Vac

2. Power consumption: 2W

3. Input signal: NPN transistor

resistance Ri= 500

4. Output voltage : 16~24 Vdc

5. Short circuit current: 25mA max.

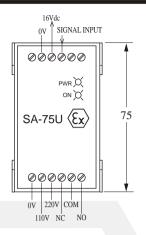
6. Relay output : SPDT

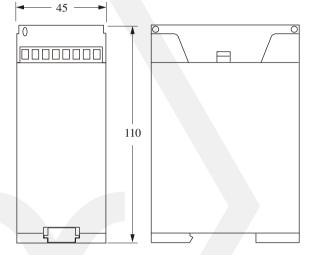
10A /30Vdc 10A /220Vac

7. Operating temp. :  $-20 \text{ C} \sim 60 \text{ C}$ 

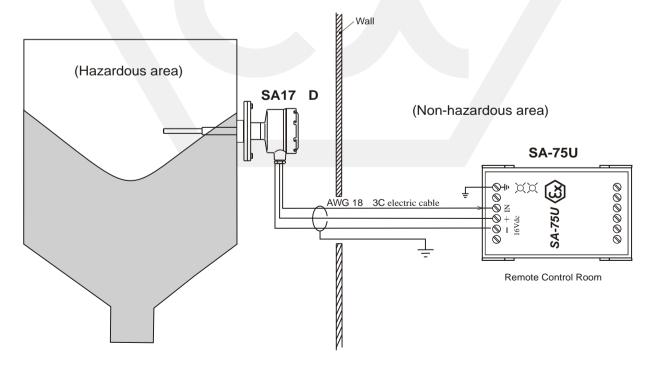
8. Weight: 0.3 kg

9. Enclosure rating: Ex (ia) IIC T6





#### WIRING CONFIGURATION





## **ADJUSTMENT**

#### **COARSE CALIBRATION**

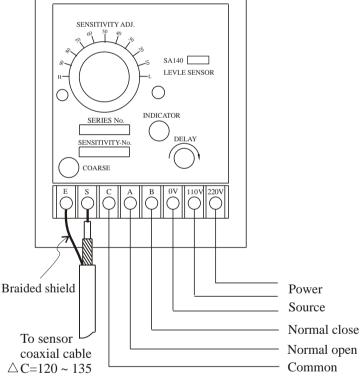
Set the "Sensitive ADJ." to the "H" position. Then use a screw driver to adjust the "Coarse" until indicator is lighted. At last check "Indicator" is light or not by adjust the "Sensitivity Adj" knob, if not, repeat procedure.

#### SENSITIVITY ADJUSTMENT

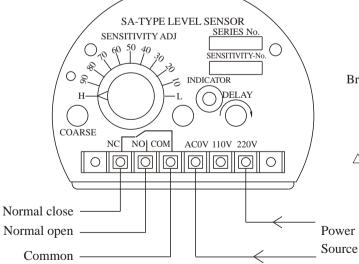
When the material is out of contact with probe will extinguish the "Indicator". When the material is in contact with probe will illuminated the "Indicator" lamp, at this time please adjust "Sensitivity ADJ." until lamp is in extinction. And then set "Sensitivity ADJ." in the middle between "H" and extinction position. e.g. If extinction position is 10p, you should set "Sensitivity ADJ." in "75" position.

#### **DELAY FUNCTION CALIBRATION**

The default setting is 0 second, here at the material is in contact with probe will illuminate "Indicator" lamp and energize relay. When the user need to use this delay function, please set timer in clockwise. The relay will energized after "Indicator" illuminate for several seconds if set timer more than 0 second. The delay function is suitable for variable material level. e.g. liquid tank equip with agitator.



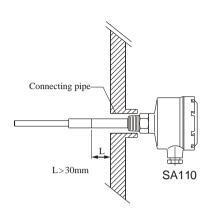
Remote Probe Type (SA140 A/B/C)

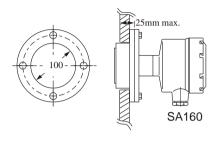


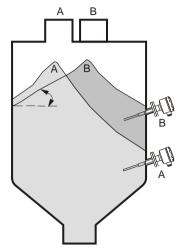
SA110, 120, 130, 150, 160, 17 , 180 A/B/C/D



## **INSTALLATION NOTICE**



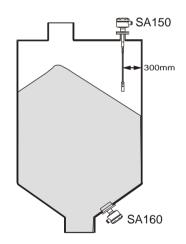


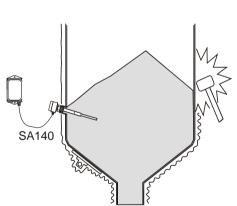


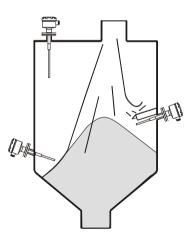
The insensible portion should be mounted to protrude 30mm from the vessel wall. That's to prevent malfunction from a fill material or an insufficient clearance between probe and connection pipe.

SA160 to be mounted properly, the vessel walls should not exceed 25mm.

To prevent false readings, users have to make sure the material flows symmetrically. If the inlet is not located in the center portion of the tank roof, check the flow pattern ( angle) of your material and place the probe in the appropriate location.







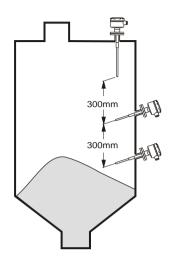
If the probe is mounted on the top, make sure the length of probe long enough to touch the highest level of raw material. SA150 type must have at least 300mm from the electrode probe to the silo wall. SA160 type is usually installed at the lower of tank side.

For Non-Stationary or vibrating environment, a separate control unit such as the SA140 is suggested.

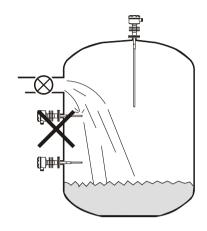
It is suggested to install the probe away from the inlet to reduce the risk of inflowing material damaging the probe. If the probe is near an inlet, it is recommended to place a protective cover 200mm above the probe. The cover should be parallel to the probe and the same length.



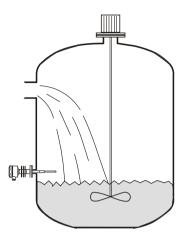
# **INSTALLATION NOTICE**



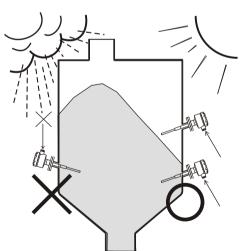
If two parallel probes are mounted, they must be installed separately at least 300 mm to minimize interference.



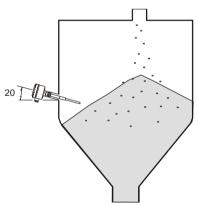
The probe should not be mounted underneath a liquid inlet, otherwise it will switch on erroneously.



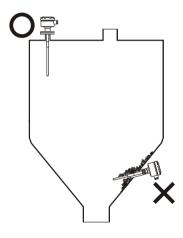
If the tank equips with agitator, please use the time-delay type (SA -A~D) to prevent fault level detection.



The cable inlet should face downward to avoid rain damage. Tighten the cable with the connecting part.



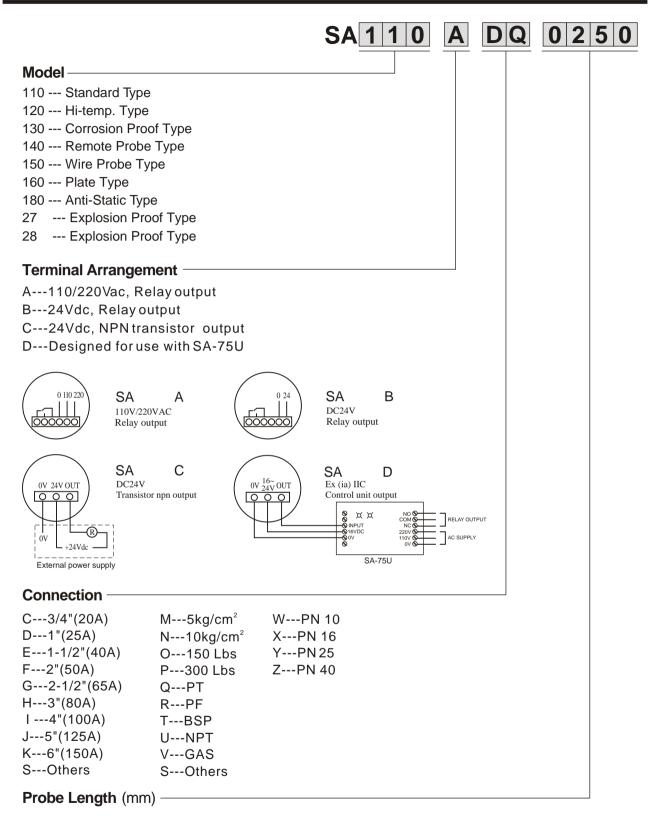
Mounting the probe at a 20 incline will optimize the results and increase sensitivity. It also won't be damaged by the inflowing material.



Mounting the probe at top of tank can avoid material bridges from forming. It's helpful to record accurate measurements.



## ORDER INFORMATION



Tolerance of the total product length is 5mm.

Characteristics, specifications and dimensions are subject to change without notice.

Please contact your nearest distributor office for further informations.

